

ABSTRACT OF THE DISCLOSURE

A method for producing a molded body firmly bonded to a grained molded skin by inserting a spatially conformed, elastic skin having a graining or structuring on the inside into a receiving mold open on one side of a tool bottom part. A liquid plastic film that forms the molded skin after hardening is then applied to the grained inside of the elastic skin. The molded skin is then back-foamed, the foamed plastic firmly bonding with the molded skin. Subsequently, the entire assembly of elastic skin, molded skin, and molded body is removed from the receiving mold of the tool bottom part. Finally, the elastic skin is stripped away from the molded skin that is firmly bonded to the molded body, a graining or structuring remaining on the surface of the molded skin.